

# Global Equipment and Machinery Sales, Inc

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## RECONDITIONED E.C.H. WILL SLK 480 CUT SIZE LINE WITH PEMCO PACKAGING SYSTEM

[921752.007](#)

One (1) Reconditioned 52" (1320MM) ECH Will dual rotary knife sheeter for (Imperial) 8.5" x 11" and (Metric) A-4 (215.9mm x 279.4mm sizes). The Will sheeter is a model SLK 480 UI, 6 pockets, with (5) shaftless unwinds for 57" O.D. (144.8cm) roll diameter. With overhead bridge, tension controls, decurling, and slitting station. Dual rotary knife sheeting section with two knife blocks. Modern style pile delivery. Production rates approx 5.2 tons/hr. or approximately 60 reams/minute. Rated 330 MPM. Originally built in 1986.

This sheeter will have new AC Variable speed motor and drive system.

Complete Packaging system manufactured in 1989, including a fully automatic Pemco 36 High speed wrapper, Pemco 75 labeler, Pemco 121 ream inspector, Pemco 86L case packer, Pemco 111R lidder, and Pemco 77L case labeler. The packaging system is capable of 60 reams/minute production which is the output of the 6 pocket ECH Will SLK 480. Price on Request.

Rebuild consisting of the following:

### **A. Brake Stands/ Total of 10**

The shafts, rotors, calipers will be disassembled; bearings will be checked and replaced if needed, reassembled and painted. Roll chucks will also be cleaned and serviced.

### **B. Roll Lifts Stands / Total of 5**

The roll stands will be disassembled, bearings, gear box lift screws, and rollers will be cleaned and polished and any bearings or jack screws will be replaced if needed.

### **C. Lead in roll assembly before slitter section.**

This will be completely disassembled, cleaned, painted and bearings replaced if needed. The rollers will be ground or polished to make like new.

### **D. Overhead back stand carrier roll sections**

This will be completely disassembled with new bearings if needed and rollers ground and polished to make like new. The master cylinders will be replaced due to the seals.

### **E. A4 Knife Section and 11" knife section**

The knife sections will be disassembled and cleaned. Bearings, seals and gear box will be inspected. Bearings will be changed if needed. We will do our best to make these look like new.

### **F. Cutter Sections**

This will be completely disassembled. Bearings, seals, will be changed if needed. The gear box oils will be changed. All rollers will be polished as needed. All drive shafts will be checked for any defected couplings. Some shafts need to be replaced. The machine will be completely re belted. Nip roller will be recovered due to sitting causing hardness to roll. Grippers will be completely overhauled. All new air lines. Slitter assemblies will be rebuilt with new seals and bottom anvils will be cleaned and re sharpened. Brush roll will also be replaced. The machine will be painted once it's disassembled.

### **G. Air Cylinders/ Valves**

All air cylinders and valves will be completely rebuilt or replaced if needed.

### **H. Main Drive Motor**

A new AC motor and drive system will be installed.

### **I. Electrical Cabinets**

To be cleaned painted and made to look like new.

### **J. Delivery**

16 -20 weeks based on time of purchase order and work backlog.

## **Photos**



## Reconditioned Cutting Head



**For Additional Information Please Contact Global**

**Global Equipment is always looking to buy Pulp, Paper and Converting machinery. Click [info@globalequip.com](mailto:info@globalequip.com) to contact us if you have, or if you know of any equipment or plants available for sale.**

### **Other Sheeters Just Purchased:**

56" CLARK AIKEN SHEETER 4 ROLL BACKSTAND W/UPGRADES ([901927](#))

57" (1.45M) MAXSON MSP 11"-55" CUT OFF PRECISION +/- .015" 1000 FPM 2 X 72" OD UNWINDS ([901941](#))

60" MOORE AND WHITE SHEETER MDL R-75 DECURLER 72" OD SHAFTLESS FLOOR PICK UP UNW ([921938](#))

62" (1.57M) CLARK AIKEN DS SHEETER HEAVY DUTY ([901931.001](#))

65" CLARK AIKEN SRB DUAL ROTARY KNIFE SHEETER 20" - 60" CUT-OFF (6) BACKSTANDS ([901756.004](#))

### **Unwind Stands:**

65" (1.65M) JAGENBERG SHAFTLESS 4-POSITION ([901835.001](#)) 6 Available

70" (1.78M) JAGENBERG 60" OD SHAFTLESS 4-POSITION UNWIND ([901756.009B](#))

72" LENOX SHAFTLESS SHEETER UNWIND SYSTEM 60" OD ([921752.001SET](#)) (5 Available)

86" JAGENBERG FE SHAFTLESS UNWIND STAND 60" OD-2 POSITION (2001) ([901756.001A](#))

87" (2.20M) MOORE AND WHITE SHAFTLESS UNWIND STAND ([901725.002](#))

97" (2.46M) S&S 60" OD SHAFTLESS FLOOR PICK-UP 3 HP ([921924.001](#)) 4 Available

102" (2.59M) LANE SHAFTLESS UNWIND STAND 50" OD ROLL ([921632.002](#)) 2 Available

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